# Custom V/f Pattern for Premium Efficiency Motors

# **Topic Description**

When using a **premium efficiency motor** (i.e. **Baldor Super-E** ®) with a **variable torque load**, applying the default **V/f** (volts per frequency) **pattern** can sometimes create a **full magnetizing current** (amperage) at low speeds and therefore result in an **overload** trip on the drive. Due to the motor's physical properties and low impedance windings, a **custom V/f pattern** is often needed.

## Resolution

Set the following custom V/f pattern when using a premium efficiency motor with a variable torque load:

Parameter	Parameter Description	200V Class Drives	400V Class Drives	600V Class Drives
E1-03	V/f Pattern Selection	F	F	F
E1-04	Maximum Output Frequency	60 hz	60 hz	60 hz
E1-05	Maximum Output Voltage	Nameplate Voltage		
E1-06	Base Frequency	60 hz	60 hz	60 hz
E1-07	Middle Output Frequency	30 hz	30 hz	30 hz
E1-08	Middle Output Frequency Voltage	40.2 v	80.4 v	100 v
E1-09*	Minimum Output Frequency	1.5 hz	1.5 hz	1.5 hz
E1-10*	Minimum Output Frequency Voltage	9.2 v	18.4 v	23 v

<sup>\*</sup> Parameters **E1-09** and **E1-10** are <u>not</u> lower limits. These settings are the initial **frequency** and **voltage** when the drive starts outputting. A **lower limit** is set in parameter **d2-02** if necessary.

#### Note:

- On J1000 drives, parameter **E1-03** is visible but cannot be changed.
- These values provide a starting point and may need to be adjusted depending on the application.

### Related Documents

Custom V/f Pattern for Baldor RPM XE eXtreme Efficient Motors

Not able to change or see E1-03

Setting the V/f (Volts per Frequency) Curve Back to Factory Default

Troubleshooting an oC (Overcurrent) Fault

Troubleshooting an oL2 (Drive Overload) Fault

# **Product Types**

GA800, GA800 Configured, GA500, HV600, HV600 Bypass, HV600 Configured, A1000, A1000 Configured, E7, A1000 HHP, E7B Bypass, E1000, E7BR, H1000, E7BR Bypass Nema 3R, iQpump VTC, iQpump Micro-4X, iQpump Micro, iQpump1000, E7C Configured,

iQpump1000 Bypass, E7CR, E7E Engineered, E7L Bypass, E7N Bypass, iQpump Micro Configured, iQpump1000 Configured, iQrise, F7C

Configured, J1000, FS7, L1000, G7, P1000, G7C Configured, P1000 Bypass, iQpump 7 Series, P1000 Configured, U1000 Industrial, U1000 Industrial Configured, U1000 iQpump, P7, U1000 iQpump Configured, P7BR, U1000L, P7 Bypass, U1000 Oil and Gas, P7C Configured, V1000, P7CP, V1000-4V, P7 Slim Configured, V1000, PRPR, V1000 Bypass, PRPR, V1000 Configured, PRCR, V1000 Bypass, U1000 Bypass, U1000 Configured, PRCR, V1000 Bypass, U1000 Bypas

V1000, P7CR, V1000-4X, P7 Slim Configured, Z1000, PPBB, Z1000 Bypass, PPBR, Z1000 Configured, PPCB, Z1000 Redundant Bypass, Z1000U, Z1000U Bypass, Z1000U Configured

### All Applications

Advanced Random Rotary Knife with Cam Blend, Air Compressor, Blister pack Thermoformer, Cartoner, Centrifuge, Conveyor, Crane/Hoist, Dynamometer, Elevators and Escalators, Extrusion, Fans/Blowers, Feed To Length, General Machinery, HVAC, Irrigation, Labeler, Laundry, Linear Flying Shear, Machine Tool, Mixer, Other, Packaging, Palletizer, Precision Grinding, Pump, Punch Press, Rotary Knife, Rotary Placer, Rotary Table Indexer, Screw Feeder, Semiconductor, Solar Cell Tabbing and Bussing, Solar - Textured Etching, Synch-Belt, Textile, Winding

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