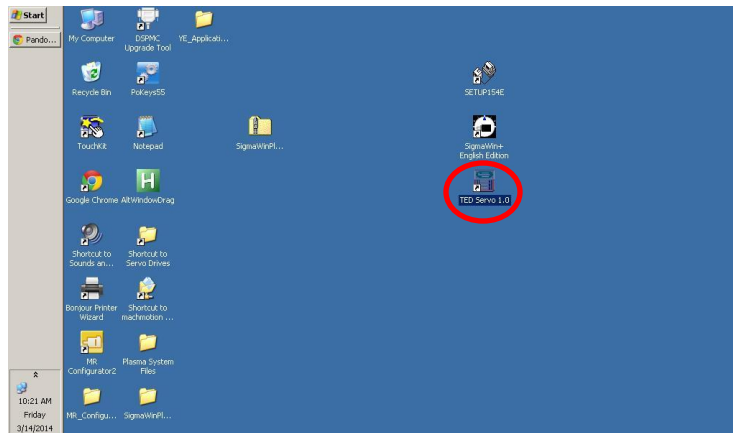


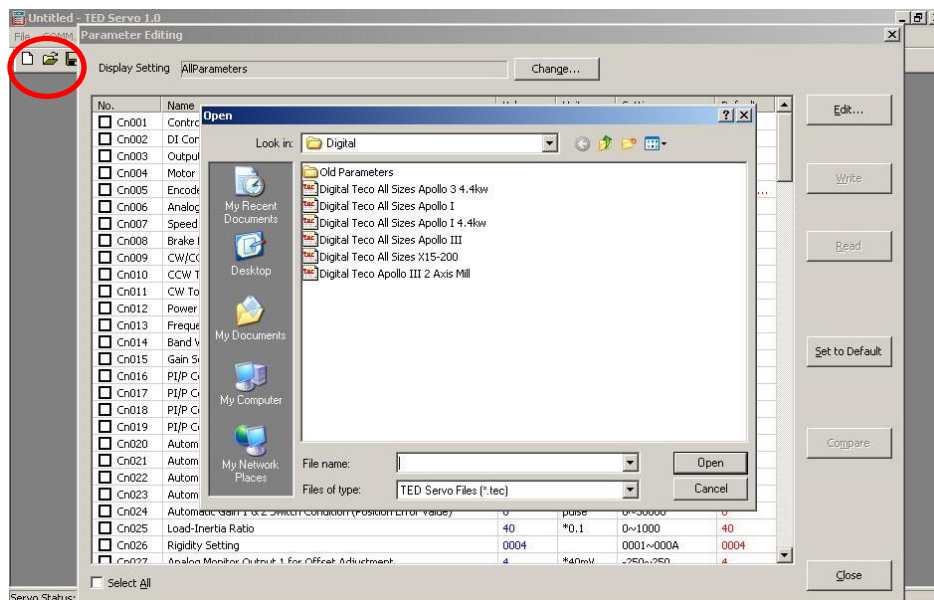
Programming TECO Drive Parameters

Note: Ensure motor code has been set in drive BEFORE programming drive parameters

1. Connect TECO tuning cable to CN4 port from computer
2. Open TED Servo 1.0 software, located on the desktop

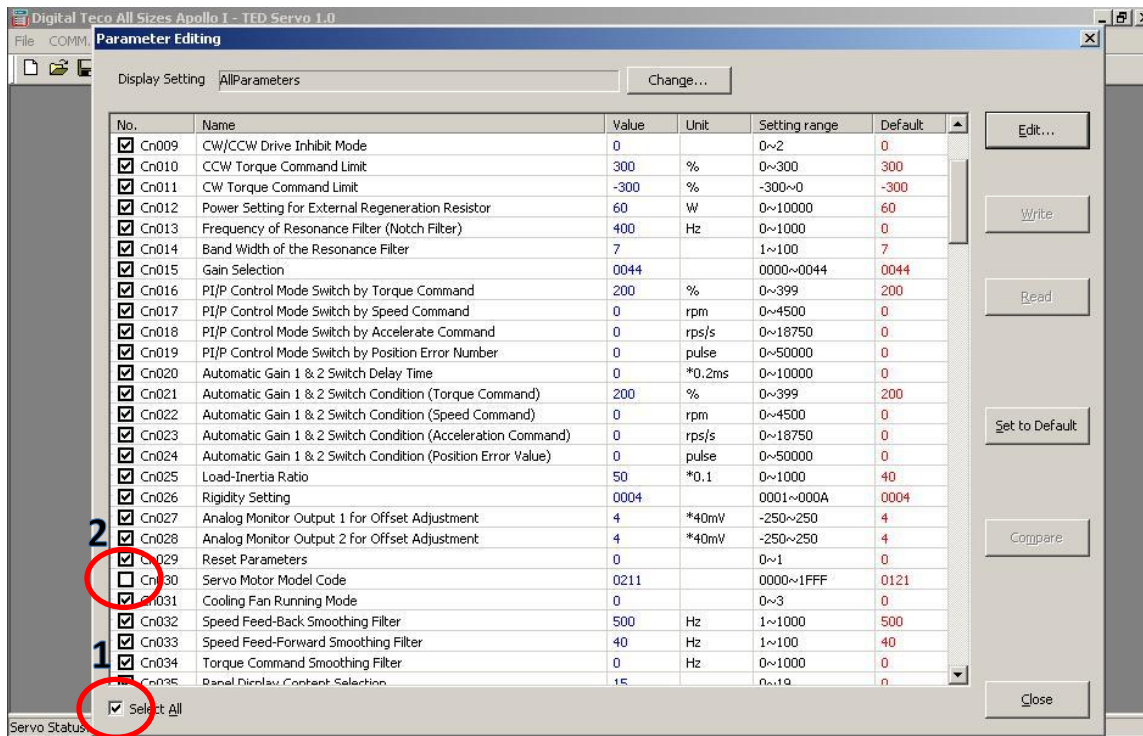


3. Click OK on the first popup screen, and then click the folder icon to select the drive parameters you wish to load. Standard TECO parameters are located on the server at:
M:\Production\Products\Servo Drives\TECO\Drive Parameters

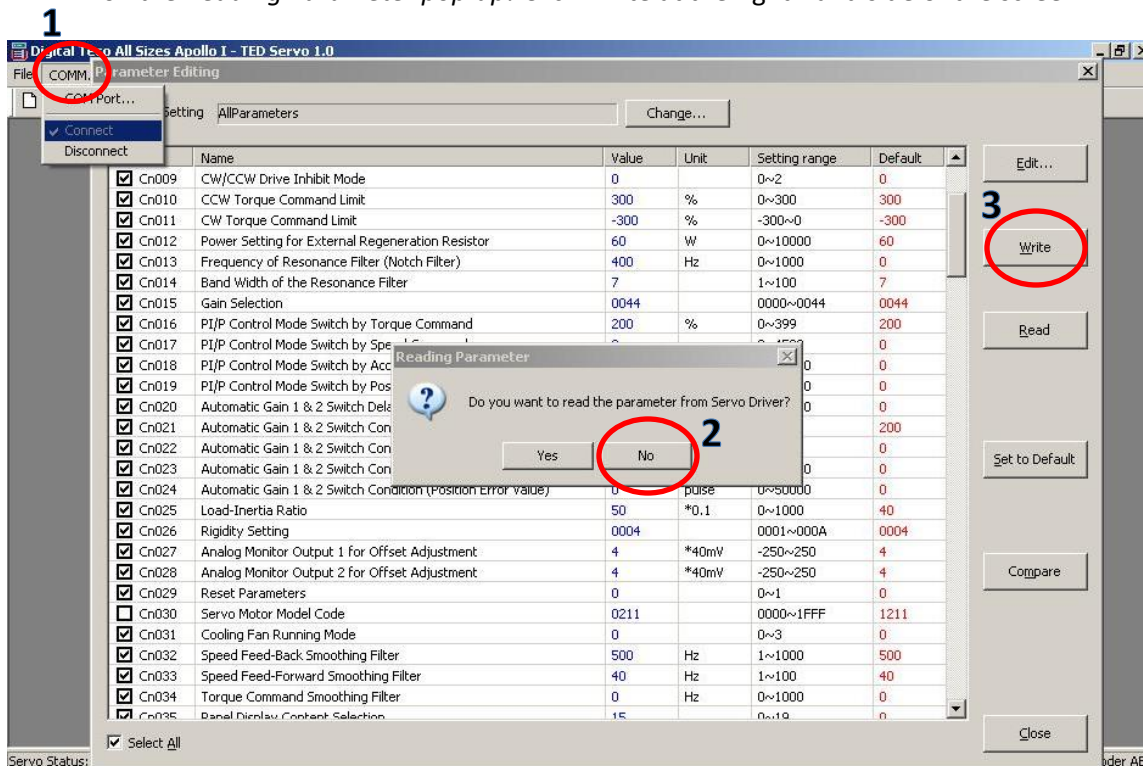


4. Once the parameters have loaded, check the Select All box, then scroll down and uncheck parameter Cn030

M:\Production\Products\Servo Drives\TECO\Manuals



5. Click the COMM. drop-down at the top left of the TED Servo software; then connect. **Select No on the Reading Parameter pop-up!** Click Write at the right-hand side of the screen.



6. When programming is complete, cycle power to the drive and disconnect TECO tuning cable.